

# Flex Classic Sublistop

## CUTTING

PLOTTER	SETTINGS	
<b>Summacut D60-R</b>	<b>SPEED</b>	350 mms
	<b>PRESSURE</b>	120g - 140g
	<b>AUTOLOAD</b>	On
	<b>KNIFE OFFSET</b>	45
	<b>OVERCUT</b>	1mm
	<b>OPTICUT</b>	Off
	<b>FLEXCUT</b>	Accurate
	<b>CONCANTENATION</b>	2

**Instructions** Smallest cut size is indicated on the grid below - 1.8cm (E).  
 Cut the material with your design in MIRROR image.  
 Once cut, weed the excess material, taking particular care with any small details.

## APPLICATION

HEAT PRESS	SETTINGS	
<b>Transmatic TMH 28</b>	<b>PRESSURE</b>	Medium
	<b>TEMPERATURE</b>	140° - 145° C
	<b>TIME</b>	10 - 12 Seconds

**Instructions** Remove the polyester carrier film 2 seconds after pressing on to the garment.

## WASHING INSTRUCTIONS

We recommend washing the garment inside out.  
 We recommend washing the garment at 40° C (Product has been tested up to 60° C).  
 The product can also withstand standard household detergents.

## FABRIC

Cotton & Polyester

## CUTTING TEST - actual dimensions

